



InTec®



Complete instructions for testing InTec® ID card forms in your digital print equipment on back of this sheet.



Laminated
Integrated
ID Card Forms
www.InTecID.com



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TEST FORM

InTec®

Instructions for testing InTec® ID card forms in your digital print equipment

1. Use this document as an original or download this print template from www.intecID.com
2. Load the InTec sheets into the desired paper tray typically used for heavier stock materials. For many smaller office copiers, this is the bypass tray.
3. Adjust the paper setting for 90# index (161 gsm, 7.4 pt)
4. Print 5 copies.
5. Test for toner adhesion with a scratch test. Some digital equipment requires that the toner be allowed to “cure” for a period of time- even on plain paper, before the scratch test is performed.
 - If there is sufficient toner adhesion on the card and paper, proceed to step 6.
 - If toner can be easily removed, increase the fuser temperature or fuser dwell time. If those controls are not available, the same affect can be achieved by **increasing** the paperweight setting.
 - Go back to step 4.
6. Look at the laminate for blistering
 - Laminate blistering is caused by the vaporization of excessive moisture in the paper. Undue humidity in the printing or storage areas can cause this defect. Make sure the paper is acclimatized to the proper storage specifications. See the Storage and Handling Guide for more information. www.intecID.com
 - If the storage conditions are acceptable or cannot be changed, reduce the fuser temperature or dwell time. This can also be done by **reducing** the paperweight setting. It is important to retest the toner adhesion after reducing the fuser temperature.
 - Go back to step 4.
7. Once acceptable results are achieved, record the printer settings.



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InTec® products are designed for use on toner-based digital imaging equipment and should be tested on your imaging equipment prior to production runs. InTec® is NOT an ink-jet product.